## Specification of Competency Standards for the Testing, Inspection and Certification Industry Unit of Competency

## Functional Area - Testing Operations

Title	Calibrate and maintain reference standards
Code	105889L4
Range	This unit of competency (UoC) covers the abilities to calibrate reference standards against established acceptance criteria and determine the storage conditions in a testing / calibration laboratory.
Level	4
Credit	2 (For Reference Only)
Competency	Performance Requirements  1. Possess knowledge of calibrating and storing reference standards
	<ul> <li>Describe the characteristic properties of reference standards.</li> <li>Select an appropriate calibration technique that the response is stable and sensitivity is large enough for calibration of reference standards.</li> <li>Select an appropriate control of another reference standard for calibration.</li> <li>Employ appropriate statistical technique, e.g. student t-test for the evaluation of calibration results.</li> <li>Apply the concepts of uncertainty to the calibration procedure.</li> <li>Calibrate and maintain reference standards</li> </ul>
	<ul> <li>Determine the optimal range of the selected technique.</li> <li>Perform the calibration of reference standards in accordance with the documented procedures.</li> <li>Apply appropriate statistical technique to evaluate the calibration results against the preestablished tolerance.</li> <li>Determine the acceptance of reference standards fit for intended use in the laboratory.</li> <li>Evaluate the uncertainty of calibration results.</li> <li>Label reference standards indicating the date of calibration and next calibration date.</li> <li>Store reference standards in appropriate locations such as dry cabinet, freezer or refrigerator and take measures to maintain their integrity and conditions.</li> <li>3. Exhibit professionalism</li> </ul>
	<ul> <li>Document calibration results and maintain records of calibration of reference standards that meet the requirements of intended application.</li> <li>Ensure reference standards are calibrated and stored properly.</li> </ul>
Assessment Criteria	The integrated outcome requirements of this UoC are the abilities to: <ul> <li>calibrate reference standards that meet the requirements of intended use in the laboratory,</li> <li>evaluate the suitability for use of reference standards against the acceptance criteria.</li> </ul>
Remark	