1. Title	Aeronautical components repairing and fabricating by using boring machines
2. Code	EMAMWS406A
3. Range	Aeronautical components repair and/or fabrications using boring machines are usually carried out on the aircraft in the hangar.
4. Level	4
5. Credit	9
6. Competency	Performance Requirement
	 Able to confirm the component identity with documentation by comparing serial and part numbers. Able to establish and record the task in accordance with the procedures. Able to prepare the work area and obtain resources in accordance with the procedures, e.g. publications, materials, tooling, equipment, spares, safety equipment, environmental conditions.
	 Able to prepare the machine in accordance with the procedures, e.g. maintained, setup, made safe to work on, guards, isolation procedures, protective equipment. Able to plan and verify the sequence of operations in accordance with the procedures. Able to bore the component to shape in accordance with the procedures. Able to measure and check the component for conformity with specifications. Able to report, record and rectify the defects in accordance with the procedures.

	 Able to perform inspections in accordance with the procedures, e.g. independent, duplicate, progressive Able to prepare the components for use, storage or transit in accordance with the procedures, e.g. surface protection, packing Able to complete the documentation in accordance with the procedures, e.g. labels, work cards, release notes, certification. Able to complete the task within the stipulated duration. Able to clean, prepare and store the tools and equipment for future use in accordance with the procedures. Able to handle the hazardous waste materials in accordance with the procedures. Able to understand the legislative requirements, aviation authority requirements, manufacturers' publications and the maintenance organizations' approved maintenance practices and requirements in carrying out the task. Able to return the work area in a condition enabling next task to begin in accordance with the procedures.
7. Assessment	The integral outcome requirement of this UoC is:
Criteria	(i) Able to repair and fabricate the aeronautical component parts
	using boring machines (overarm, horizontal, bed, vertical,
	universal) and a range of aeronautical materials.
8. Remarks	Ref: NZQA - 4025